



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D130-727-111
Job Sheet 198363



Part No: D130-727-111

Job Qty: 2 pcs ✓

Part Name: H130/EC130 OEM Replacement Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18223

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs		8/6/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202828



Part: D130-727-111

Job No: 198363

Serial No/Batch: S202828

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA05-18 Issue 2 Date: 08/06/19

Plex 7/25/19 11:08 AM Dart.lajeunesse.marie

120	QC 4	2 pcs	8/6/19	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	AUG 06 2019
					QC 4 - 68	
					QC 4 - 72	DAS
					QC 4 - 74	75
					QC 4 - 75	9-89
130	Packaging 3-1 - Stock - B4B	2 pcs	8/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	AUG 06 2019
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	DAS
					Packaging 3 - 9 - B4B	75
					Packaging 3 - 10 - B4B	9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
135	DC - 1 - B4B	2 pcs	8/6/19	0.00 0.00	DC - 1 - B4B	9-89 AUG 06 2019
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	8/6/19	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-89 AUG 06 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D130-727-111 Location: FG

135 - (Document Control) Photocopy bluefile & type labels per PPP D130-727-111 CHG001

140 - (QC21- Final Inspection - Work Order Release)

F6129

Master Unit No 011213.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5465-1	FWD LH OEM Replacement Wearplate	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5196151 ✓
D5465-2	FWD RH OEM Replacement Wearplate	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5196241 ✓
D5478-1	AFT OEM Replacement Wearplate	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5128679 (x2) ✓
				5196025 (x2) ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5465-1	2	6	0
	D5465-2	2	10	0
	D5478-1	4	22	0

Part Specifications

Specifications could not be found.

Plex 7/25/19 11:08 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

5.1 D350-727-XXX PARTS LIST (AS350/355 MODELS):

Qty -045	Qty -043	Qty -041	Qty -015	Qty -013	Qty -011	Part Number	Description
					X	D350-727-011	WEARPLATE KIT, STANDARD
				X		D350-727-013	WEARPLATE KIT, LONGER AFT WEARPLATE
			X			D350-727-015	WEARPLATE KIT, FULL LENGTH
		X				D350-727-041	WEARPLATE KIT, STANDARD WEARPLATE, LH/RH
	X					D350-727-043	WEARPLATE KIT, LONGER AFT WEARPLATE, LH/RH
X						D350-727-045	WEARPLATE KIT, FULL LENGTH, LH/RH
1	1	1	2	2	2	D3319-1	WEARPLATE
1			2			D3319-3	WEARPLATE
	1			2		D3319-5	WEARPLATE
		1			2	D3319-7	WEARPLATE

5.2 D130-727-XXX PARTS LIST (EC130 B4/T2 MODELS):

Qty -111	Qty -141	Qty -142	Part Number	Description
X			D130-727-111	WEARPLATE KIT
	X		D130-727-141	WEARPLATE KIT, LH
		X	D130-727-142	WEARPLATE KIT, RH
1	1		D5465-1	FORWARD WEARPLATE, LH
1		1	D5465-2	FORWARD WEARPLATE, RH
2	1	1	D5478-1	AFT WEARPLATE